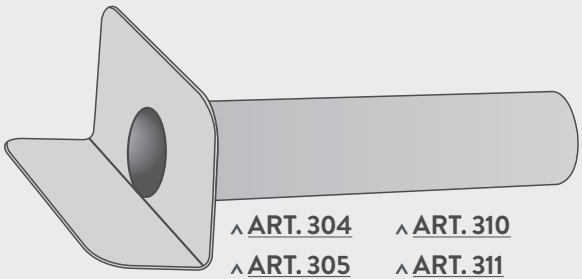
# INSTALLATION METHOD

**Art. 304 - 305 - 307 - 310 - 311 - 312**

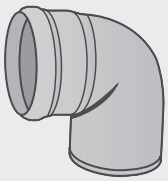
## 01.6 ANGLED ROOF DRAIN IN IGOM.EE

1 - Apply a layer of primer to the substrate around the area of the drain pipe (approx 600x600 mm), use the quantities indicated by the producer.
2 - Torch apply the first layer of waterproofing membrane and cut out the area in correspondence to the drain pipe.
3 - Make sure that there is at least a 3° slope. Insert the drain into the hole and mark the length for cutting. If the drain should be used together with a curved pipe fitting, Art. 320 - 315, the drain should be cut making sure that the lower part is 5 mm longer than the top. If the drain is used with Art. 118, the pipe must be cut at a 45° angle *(see Fig. A)*.
4 - Heat the previously area of the first layer of waterproofing membrane in correspondence to the hole and press the flange into position.
5 - Heat a piece of membrane and spread the melted compound with a trowel in order to cover the ribbed and slotted surface of the flange.
6 - Install the second layer of membrane by heating both the previously spread compound as well as the second waterproofing layer and press down strongly.
7 - Before installing the curve fitting, apply a bead of sealant for pipes without gaskets, when possible use curves with gasket.
8 - Insert the leaf or gravel grate, Art. 26.

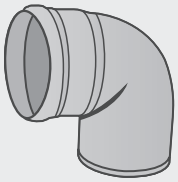
**DESCRIPTION FOR SPECIFICATIONS**
Supply and installation of ITALPROFILI® **90° angled drain unit** or similar, made from flexible synthetic rubber IGOM.EE. Dimensions: 500 mm long stem ..... in Ø with a flexible flange, complete with a curve fitting of ..... in Ø or hopper and leaf or gravel grate.



- ART. 304
- ART. 305
- ART. 307
- ART. 310
- ART. 311
- ART. 312

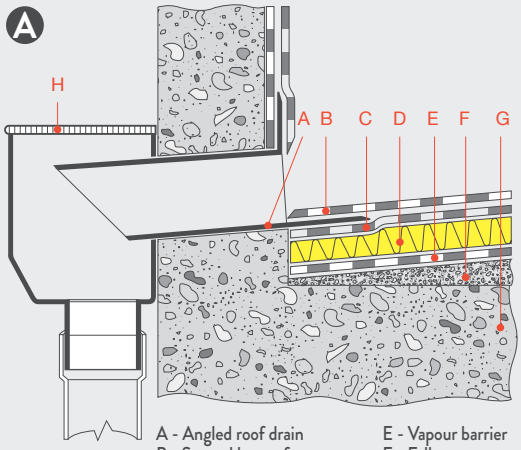


- ART. 315



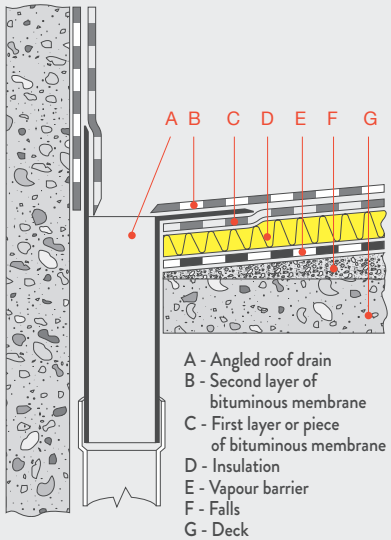
- ART. 320

**A**




A - Angled roof drain
B - Second layer of bituminous membrane
C - First layer or piece of bituminous membrane
D - Insulation
E - Vapour barrier
F - Falls
G - Deck
H - Hopper

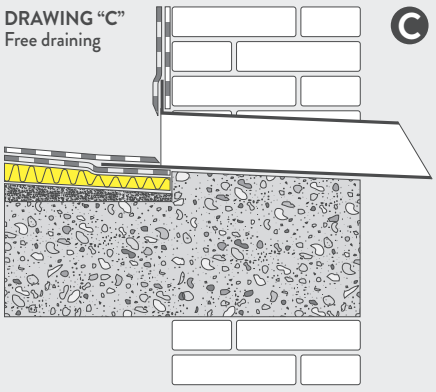
**B**




A - Angled roof drain
B - Second layer of bituminous membrane
C - First layer or piece of bituminous membrane
D - Insulation
E - Vapour barrier
F - Falls
G - Deck

**DRAWING "C"**
Free draining

**C**



**DRAWING "D"**
Angled roof drain fitted with elbow and pipe fitted with seal

**D**